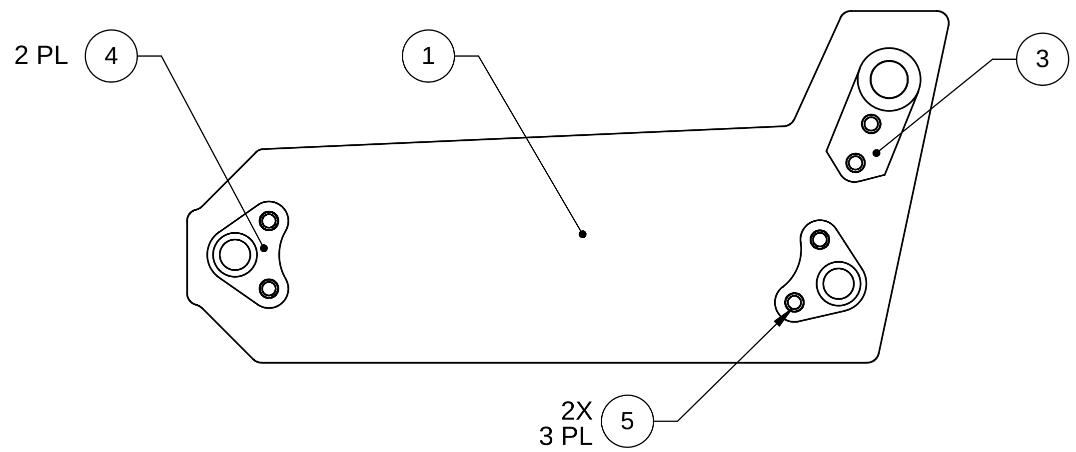
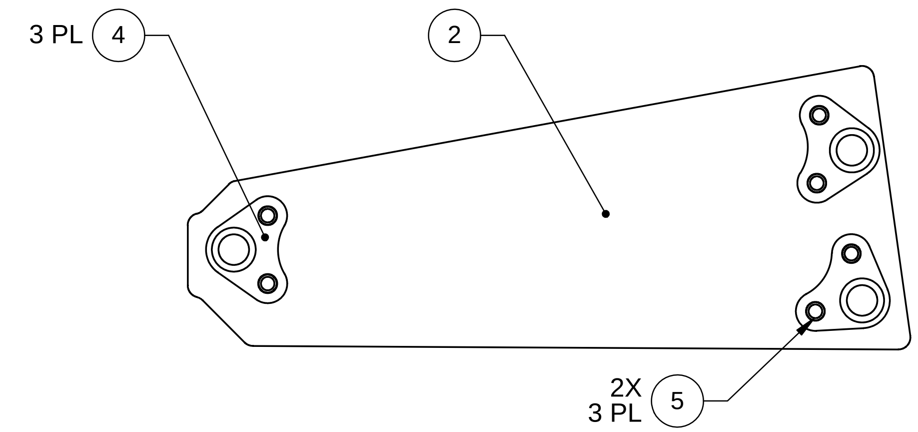
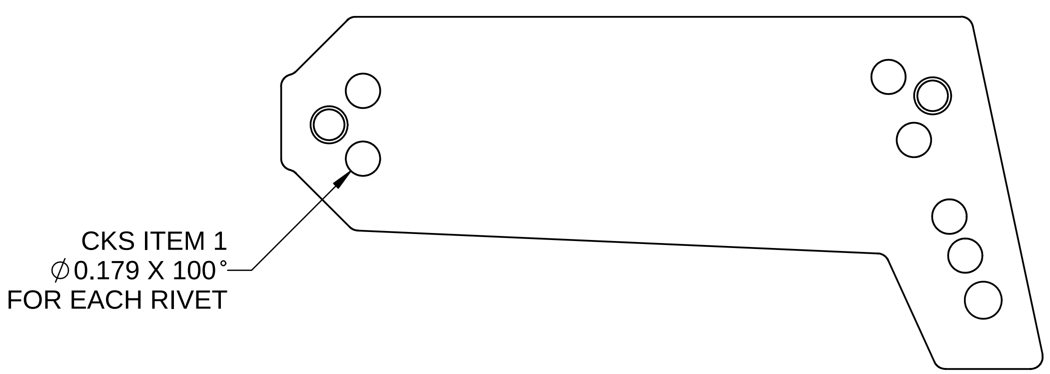
ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		**D4604-041**	**HINGE INSTL PLATE ASSY, UPPER**
		X	**D4604-043**	**HINGE INSTL PLATE ASSY, LOWER**
1	1		D4604-1	HINGE INSTL PLATE, UPPER
2		1	D4604-3	HINGLE INSTL PLATE, LOWER
3	1		MS21072L3	NUTPLATE
4	2	3	MS21073L3	NUTPLATE
5	6	6	MS20426AD3-4	RIVET, CSK

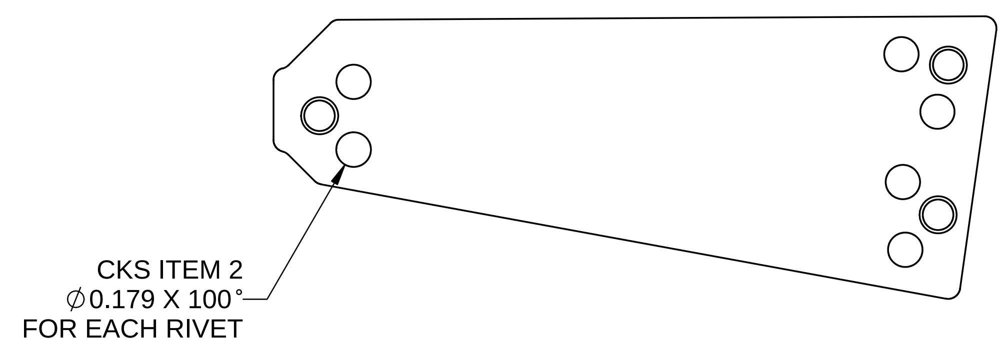


D4604-041 HINGE INSTL PLATE ASSY, UPPER



D4604-043 HINGE INSTL PLATE ASSY, LOWER



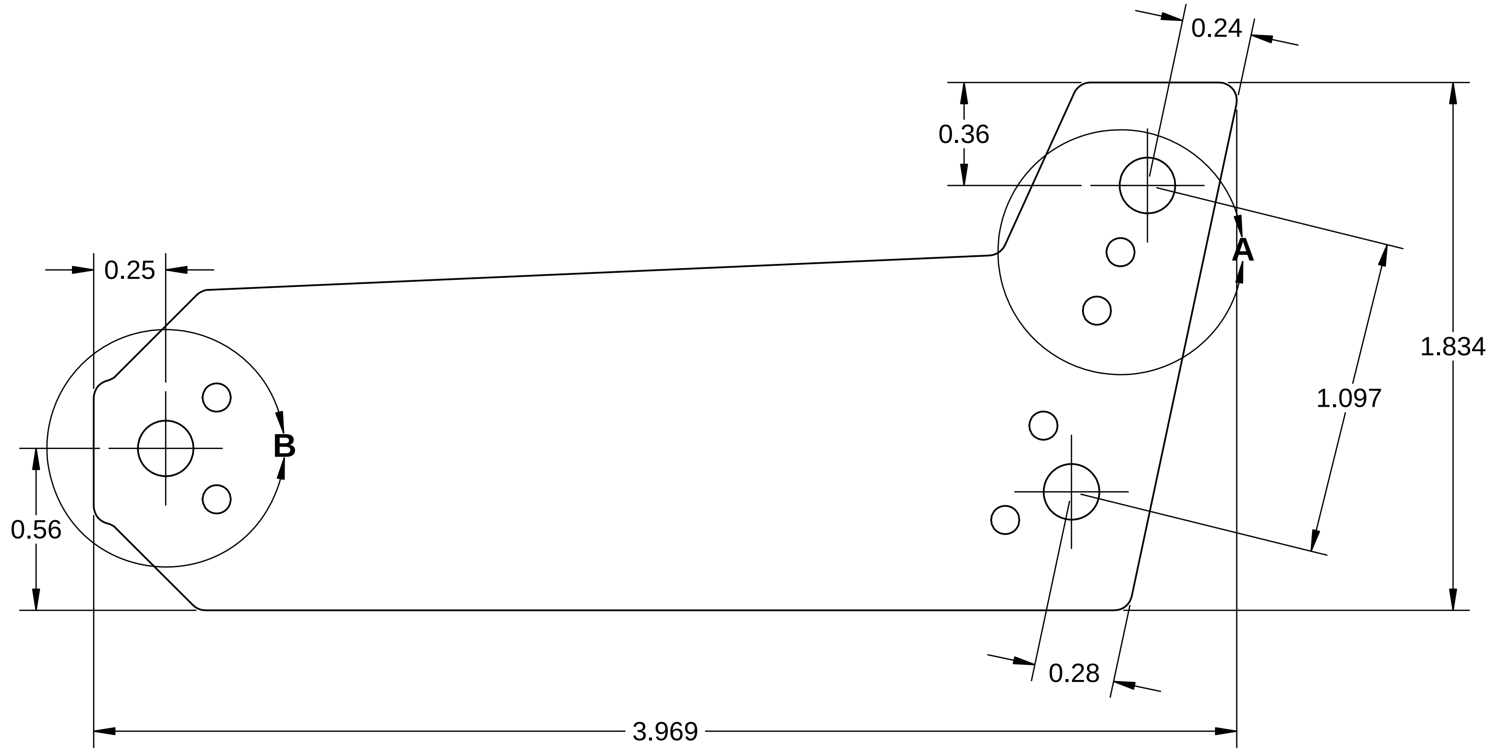


PRELIMINARY A1
12.02.08 (AJS)

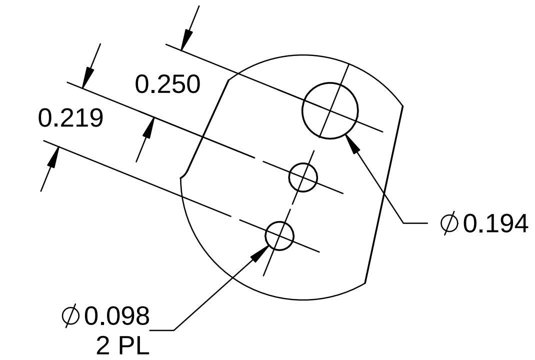
NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4604-0XX" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.05 lbs

REV.	DESCRIPTION	BY	DATE
PA1	PRELIMINARY	AJS	12.02.08

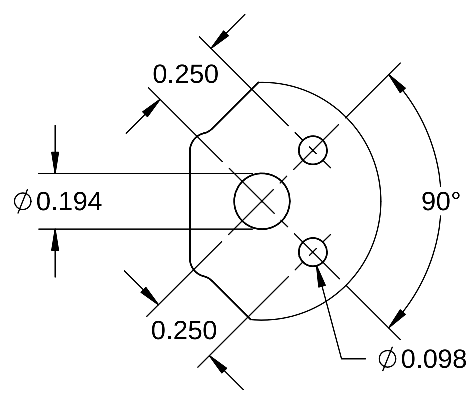
DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. D4604 — REV. PA1 — SHEET 1 OF 2
MFG. APPR.		
APPROVED		TITLE HINGE INSTL PLATE ASSY — SCALE NTS
DE APPR.		
DATE	12.02.08	



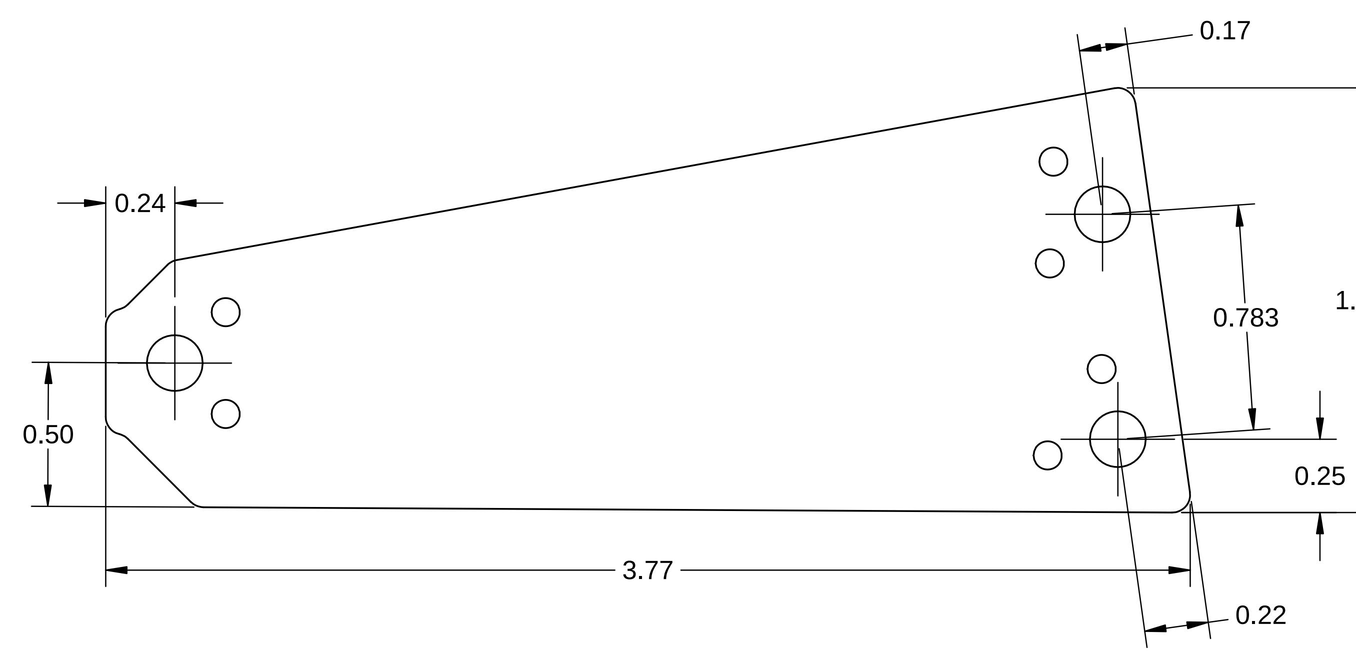
D4604-1 HINGE INSTL PLATE, UPPER



DETAIL A
HOLE PATTERN FOR
MS21072L3 NUTPLATE



DETAIL B
HOLE PATTERN FOR
MS21073L3 NUTPLATE
(2 PL -1, 3 PL -3)



D4604-3 HINGE INSTL PLATE, LOWER

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.080 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.080
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS GREY (4.3.5.15) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.04 lbs

PRELIMINARY A1
12.02.08 (AJS)

DESIGN	AJS	DART AEROSPACE LTD
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D4604 REV. PA1 SHEET 2 OF 2
MFG. APPR.		
APPROVED		TITLE HINGE INSTL PLATE ASSY SCALE NTS
DE APPR.		
DATE	12.02.08	COPYRIGHT © 2012 BY DART AEROSPACE LTD